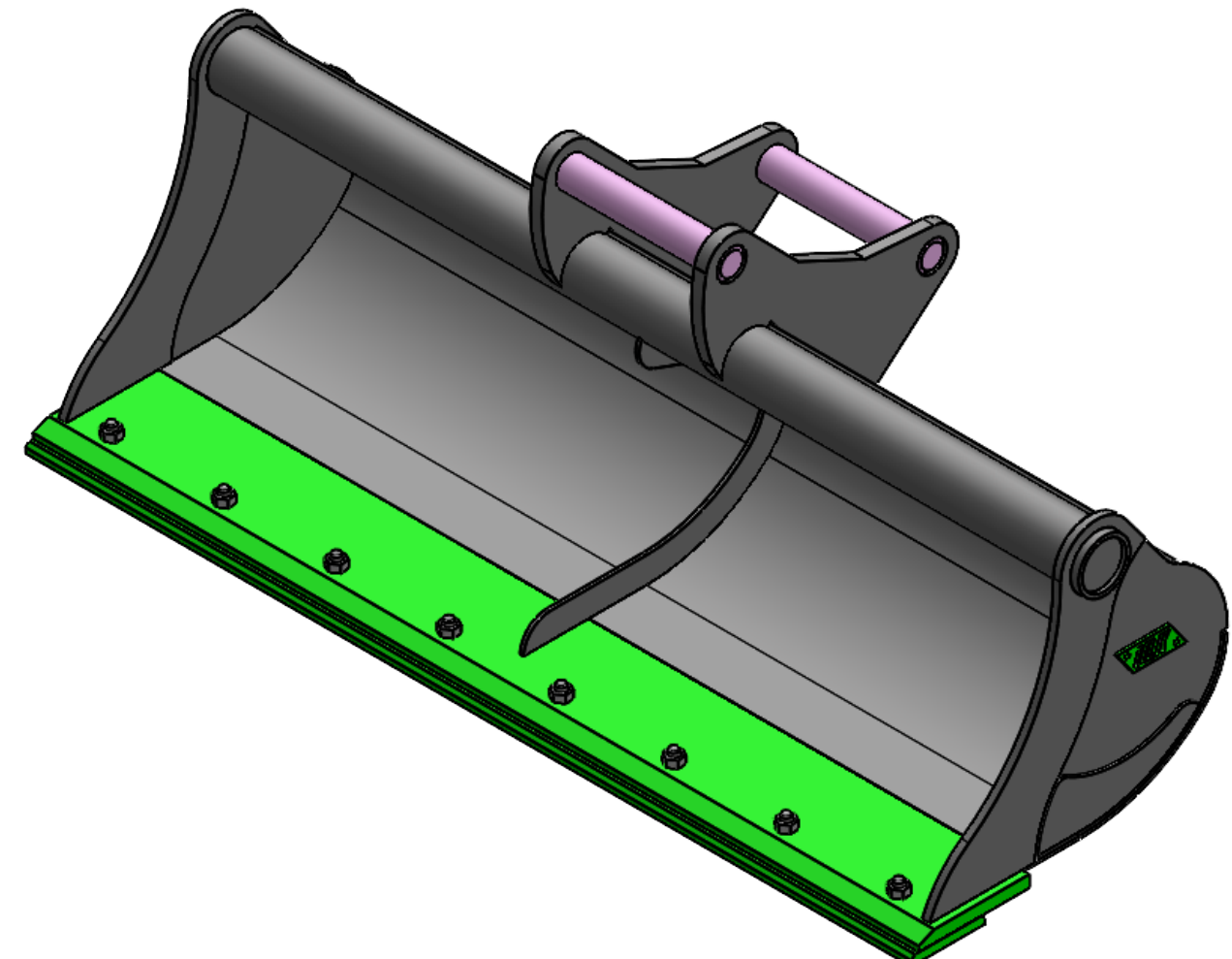
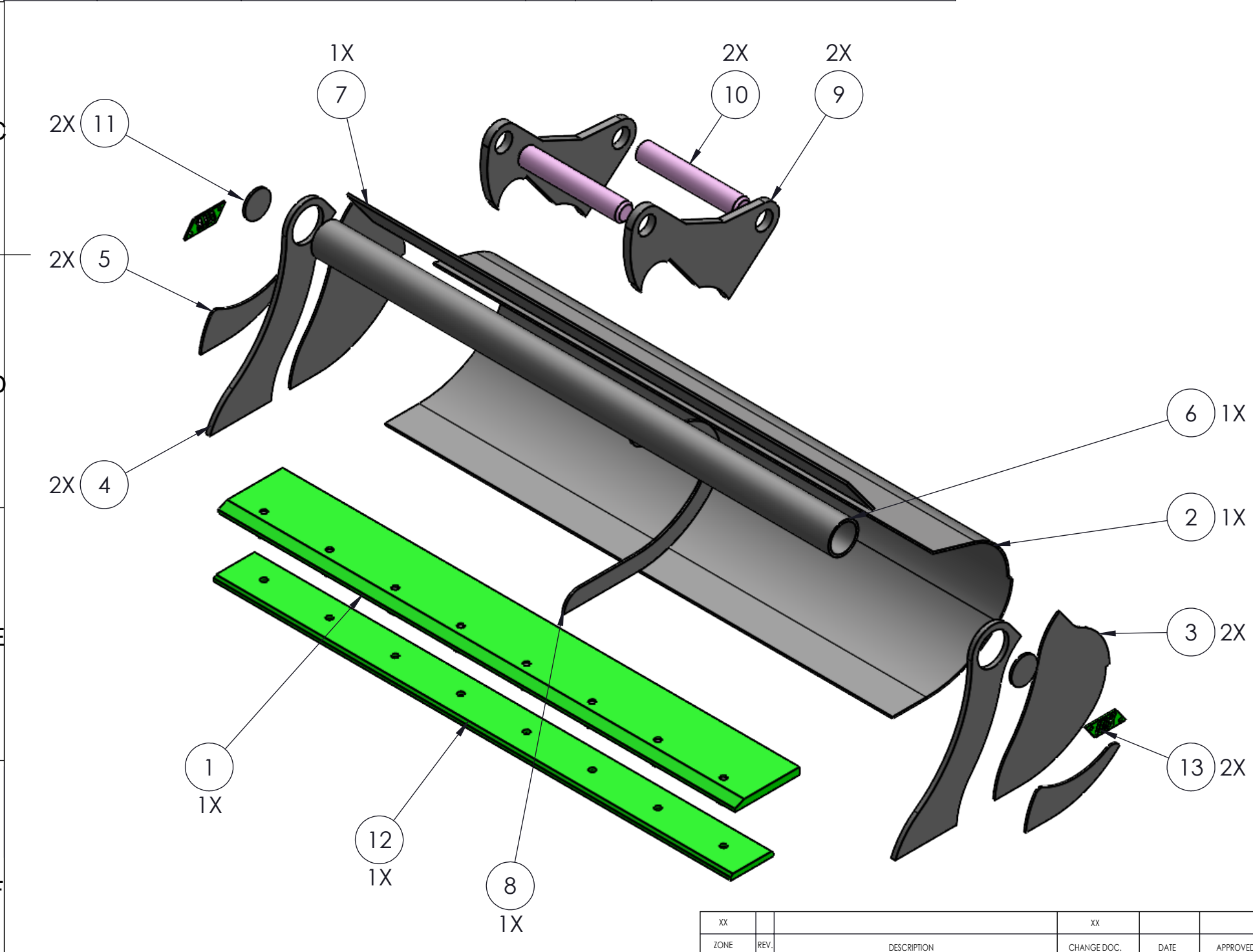


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight	Dxf name
1	GC23-S40-001	CUTTING EDGE 150x16x1200	1	21.57	HB400-16mmX1-GC23-S40-001
2	GC23-S40-002	SHELL	1	21.57	E350-4mmX1-GC23-S40-002
3	GC23-S40-003	SIDE PLATE	2	1.43	E350-4mmX2-GC23-S40-003
4	GC23-S40-004	SIDE BLADE	2	2.34	E350-10mmX2-GC23-S40-004
5	GC23-S40-005	LOWER SIDE PLATE	2	0.31	E350-4mmX2-GC23-S40-005
6	GC23-S40-011	TUBE OD70x ID60 x1200L	1	9.62	
7	GC23-S40-010	TOP PLATE	1	4.70	E350-5mmX1-GC23-S40-010
8	GC23-S40-006	RIB	1	0.85	E350-5mmX1-GC23-S40-006
9	GC23-S40-009	EAR PLATE	2	4.56	E350-16mmX2-GC23-S40-009
10	GC23-S40-017	STANDARD PIN 40x234	2	2.29	
11	GC23-S40-012	END CAP	2	0.11	E350-5mmX2-GC23-S40-012
12	GC23-S40-013	BOCE 100x12x1200	1	10.90	
13	GC23-S40-016	ULK LOGO PLATE	2	0.05	E350-4mmX2-GC23-S40-016
14	GC23-S40-014	PLOW BOLT 1/2"-1 3/4"L	8	0.06	
15	GC23-S40-015	PLOW BOLT 1/2"	8	0.02	



Name	Width (mm)	Weight (kg)	Capacity (CUM)	Bolt Type	QTY
GC23-1000	1000	81	0.10	Plow Bolt 1/2 * 1-3/4	7
GC23-1100	1100	86	0.11	Plow Bolt 1/2 * 1-3/4	7
GC23-1200	1200	92	0.12	Plow Bolt 1/2 * 1-3/4	8

MACHINING TOLERANCES:

0
0.0mm
0.00mm
0.000mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm ±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR ±2.0mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **DITCH CLEANING BUCKET 2-3T 0.12M3**

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:50

DRW BY: HK DATE: 12/06/2025

CKD & APP BY:

DWG No. **GC23-S40**

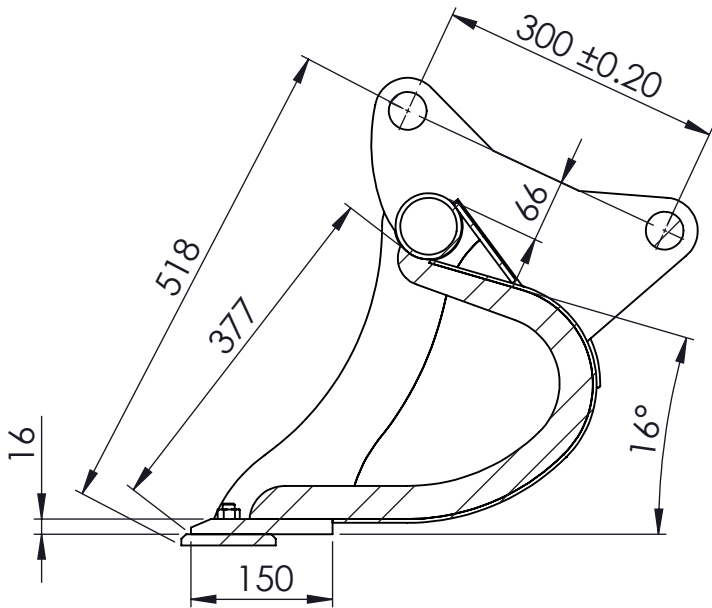
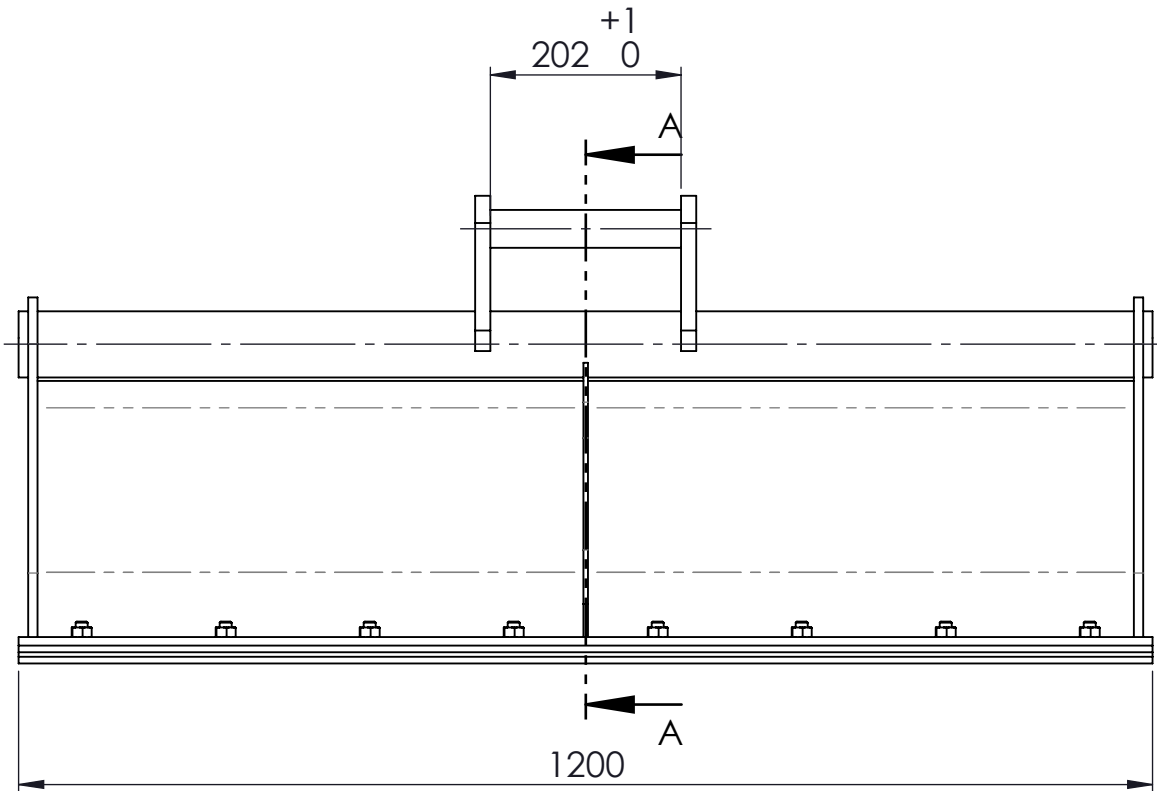
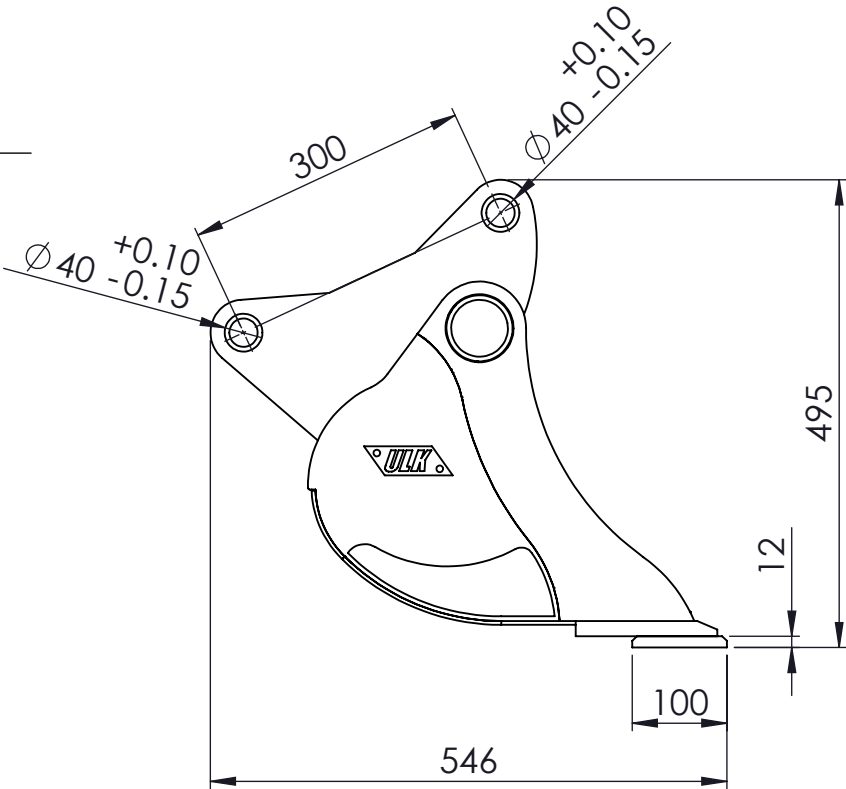
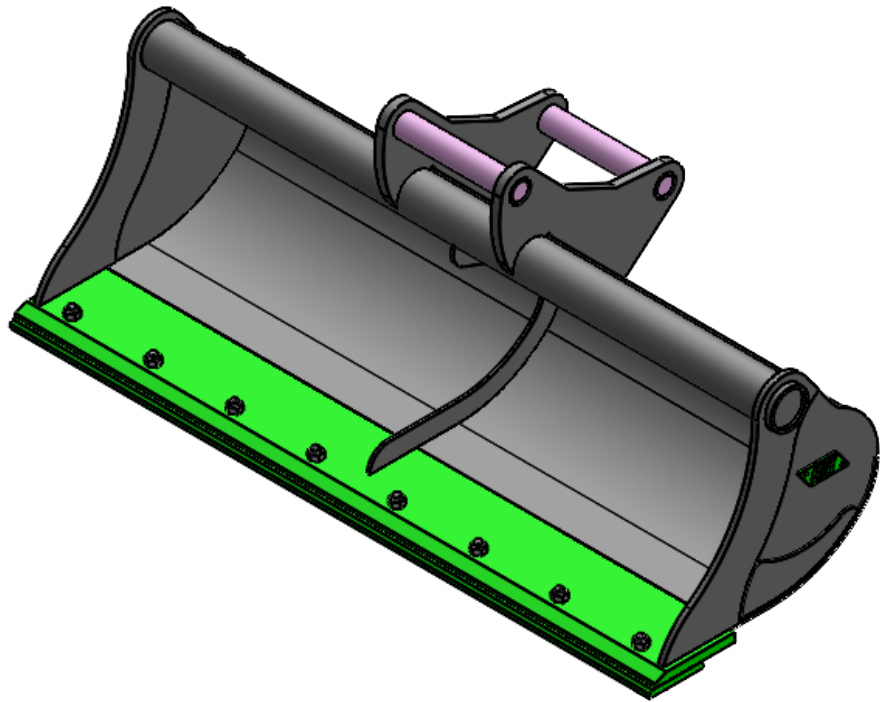
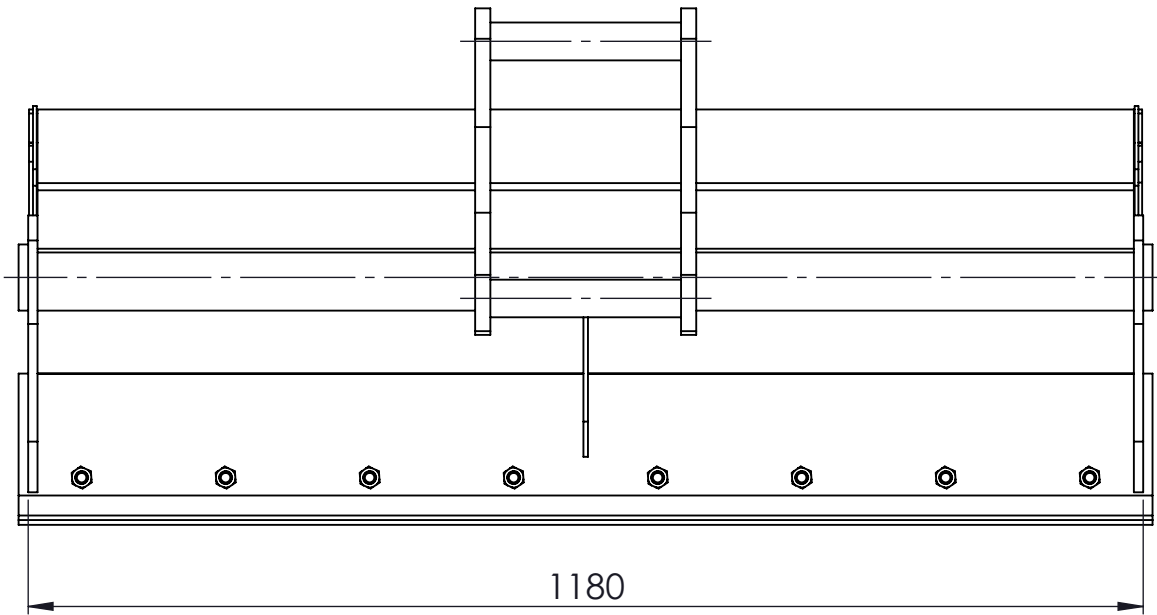
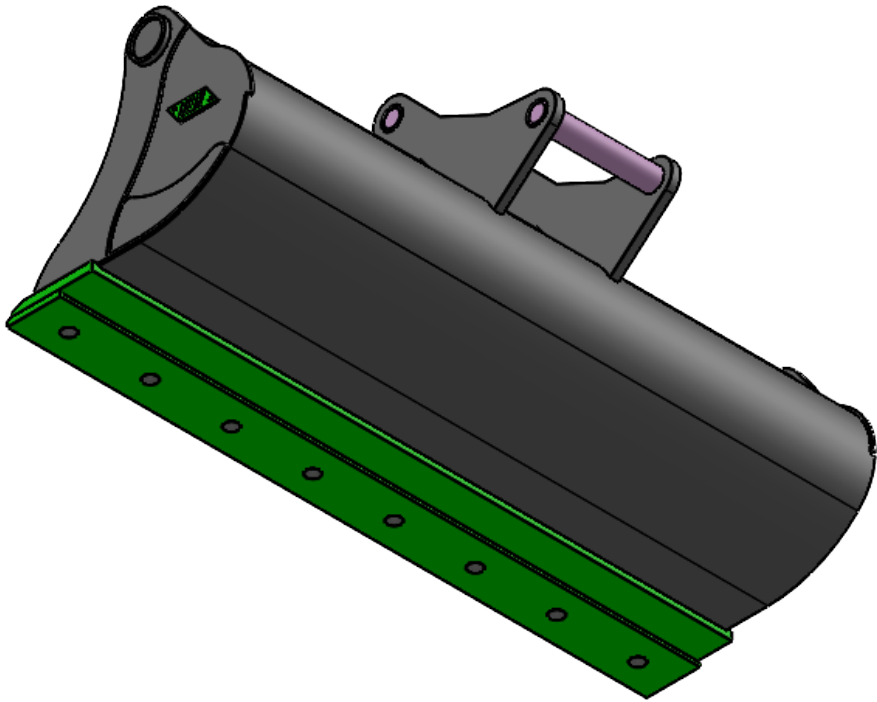
MAT'L : **REFER BOM**

WEIGHT (KGS): **91.98**

SIZE: A4 SHEETS: 1 OF 2

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SECTION A-A



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		±0.5mm ±1.0mm ±2.0mm ±0.5mm
TITLE: DITCH CLEANING BUCKET 2-3T 0.12M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK		
			SCALE: 1:50		
DWG No. GC23-S40			MAT'L : REFER BOM		WEIGHT (KGS): 91.98
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY